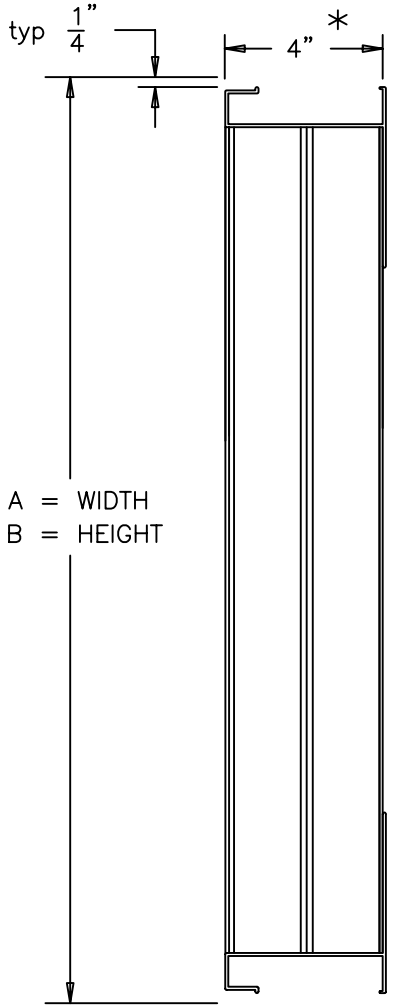
EXTRUDED ALUMINUM, 4" DEEP, FIXED SIGHT PROOF VERTICAL Y TYPE BLADE



SECTION VIEW

MODEL LE–81V
STANDARD SPECIFICATIONS

FRAME: 4" DEEP CHANNEL, .081" THICK 6063–T5 EXTRUDED ALUMINUM ALLOY.

BLADES: .081" THICK 6063–T5 EXTRUDED ALUMINUM ALLOY.

FINISH: MILL.

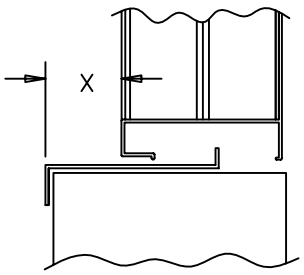
SCREEN: 1/2" REMOVABLE EXPANDED ALUMINUM BIRD SCREEN, LOCATED ON INTERIOR.

MAXIMUM PANEL SIZE: 96" X 96".

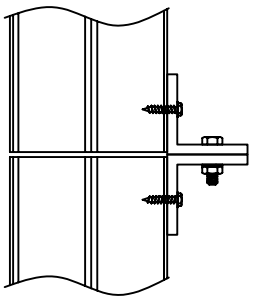
MINIMUM PANEL SIZE: 12" X 12".

DIMENSIONS: "A" (WIDTH) AND "B" (HEIGHT) ARE OPENING SIZES. LOUVERS ARE MADE 1/2" UNDERSIZE.

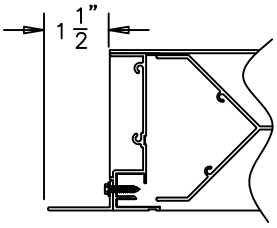
* PANELS OVER 72" WIDE WILL BE 5–1/2" DEEP DUE TO A VERTICAL INTERIOR BLADE SUPPORT ANGLE.



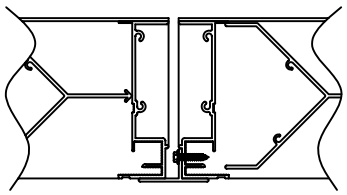
EXTENDED SILL
OPTIONAL



STANDARD HORIZONTAL
MULLION



FLANGED FRAME
OPTIONAL
(JAMB SHOWN)



STANDARD VERTICAL
MULLION

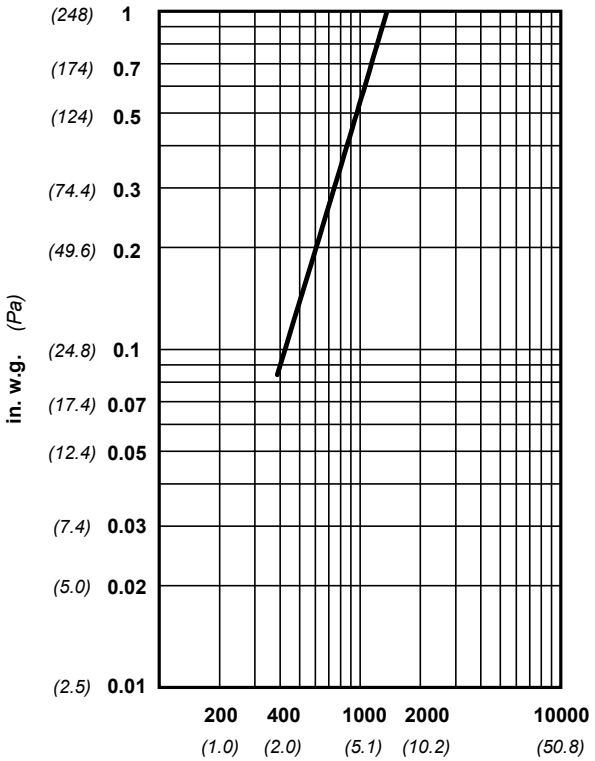
awv® american warming and ventilating
A MESTEK COMPANY
7301 INTERNATIONAL DRIVE HOLLAND, OHIO
Phone (419) 865–5000 Fax (419) 865–1375

LE–81V STATIONARY LOUVER

DRN. BY	DWG. NO.	REV.
JVC	LE–81V	
DATE 1/19/10		

Pressure Drop : 0.28 in wg (69.7 Pa.) at 700 fpm (3.56 m/s) and 3346 scfm (1.58 scm/s)
Free Area : 4.78 sq ft (0.44 sq m) = 29.9% for 48" x 48" (1.22m x 1.22m) test size

INTAKE PRESSURE DROP



VELOCITY THROUGH FREE AREA fpm (m/s)
standard air- .075 lbs per cu ft
Ratings do not include the effect of a wire bird screen
Test based on a 48" x 48" test size per AMCA Standard 511

FREE AREA IN SQUARE FEET *(sq meters)*

HEIGHT	WIDTH								
	in.	**12**	**24**	**36**	**48**	**60**	**72**	**84**	**96**
	mm	*305*	*610*	*914*	*1219*	*1524*	*1829*	*2134*	*2438*
	12	**0.13**	**0.43**	**0.72**	**1.02**	**1.31**	**1.61**	**1.90**	**2.20**
	305	*0.012*	*0.040*	*0.067*	*0.095*	*0.122*	*0.150*	*0.177*	*0.204*
	24	**0.30**	**0.96**	**1.62**	**2.27**	**2.93**	**3.59**	**4.25**	**4.91**
	610	*0.028*	*0.089*	*0.151*	*0.211*	*0.272*	*0.334*	*0.395*	*0.456*
	36	**0.46**	**1.49**	**2.51**	**3.53**	**4.55**	**5.57**	**6.59**	**7.62**
	914	*0.043*	*0.138*	*0.233*	*0.328*	*0.423*	*0.517*	*0.612*	*0.708*
	48	**0.63**	**2.01**	**3.40**	**4.78**	**6.17**	**7.55**	**8.94**	**10.32**
	1219	*0.059*	*0.187*	*0.316*	*0.444*	*0.573*	*0.701*	*0.831*	*0.959*
	60	**0.79**	**2.54**	**4.29**	**6.04**	**7.79**	**9.53**	**11.28**	**13.03**
	1524	*0.073*	*0.236*	*0.399*	*0.561*	*0.724*	*0.885*	*1.048*	*1.211*
	72	**0.96**	**3.07**	**5.18**	**7.29**	**9.40**	**11.52**	**13.63**	**15.74**
	1829	*0.089*	*0.285*	*0.481*	*0.677*	*0.873*	*1.070*	*1.266*	*1.462*
	84	**1.12**	**3.60**	**6.07**	**8.55**	**11.02**	**13.50**	**15.97**	**18.45**
	2134	*0.104*	*0.334*	*0.564*	*0.794*	*1.024*	*1.254*	*1.484*	*1.714*
	96	**1.29**	**4.13**	**6.96**	**9.80**	**12.64**	**15.48**	**18.32**	**21.15**
	2438	*0.120*	*0.384*	*0.647*	*0.910*	*1.174*	*1.438*	*1.702*	*1.965*

Openings that require multiple louver panels in both width and height will require internal structural supports. It is recommended that large openings be divided with structural members so that the louvers will span either width or height with a single panel. Unusually high wind loading may require structural supports on non-multiple wide and multiple high assemblies. **Structural supports and mounting accessories are not supplied as a standard**.

Below is an explanation of how to use the AMCA Performance data for the recommended free area velocity of 700 fpm (3.56 m/s).

To determine minimum free area required for louver:

Step #1: Divide the required CFM flow by the maximum recommended free area velocity.

Step #2: Select the most desirable louver size, from the free area table, that meets the minimum free area requirement.

Step #3: Compare specified performance to the certified water penetration and pressure drop ratings.

Example: Given: 5000 CFM design flow

Step #1:

$$\text{min. free area} = \frac{\text{Design CFM}}{\text{Max. Recommended Velocity}}$$

$$= \frac{5000}{700} = \textbf{7.14 sq ft}$$

Step #2: From the free area table above the approximate louver size is 36" x 96" = (6.96 sq ft)